

# May 2022 Vol. 3

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## PPN- The Leading Source of Industry News on Polymer Pipes and Plastic Pipe Testing

### *Global News on Plastic Piping and Fittings in Real-Time*

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NEWSMAKERS: \* ADS Pipes \* ASPE \* Cosmoind \* ExcelPlas \* Failure Analysis \* GF Piping  
\* John Scheirs \* IPEX NA \* PBPSA \* PEX-a Pipe Failures \* PE100 \* PPN \* PP-R \* Tuffpipes  
\* Uponor

#### INDUSTRY NEWS

##### **PEX-a Pipes Shown to Prematurely Degrade due to Hot-Water Breakdown of Stabilizing Additives**

Quantifying stabilizing additive hydrolysis and kinetics through principal component analysis of infrared spectra of cross-linked polyethylene pipe

<https://cloud.excelplas.com/s/49DbfF5FpYKP7e4#pdfviewer>

##### **South Korean Pipe Extruder Cosmoind to Invest \$12.8M in US Site**

<https://cloud.excelplas.com/s/Z2Wp5prslXP2Di#pdfviewer?>

##### **PVC Pipe Manufacturer Tuffpipes Acquired by Naylor**

<https://www.buildersmerchantsnews.co.uk/Naylor-acquires-Tuffpipes/52527>

**Webinar: ADS Pipe – ‘Why Designers use HDPE Pipe for Infrastructure Projects’ (26 MAY 2022)**

<https://spel.com.au/2022/05/12/webinar-engineering-with-spel-flow-ads-pipe/>

**GF Piping Systems Joins Polybutylene Piping Systems Association (PBPSA)**

<https://www.pbpsa.com/articles/content/gf-piping-systems-joins-pbpsa>

**IPEX Publish Technical Manual on PVC & CPVC Piping [PDF]**

<https://www.ipexna.com/media/12903/manual-en-ipex-vinyl-process-piping.pdf>

**Review of Inspection Methods for Continuously Monitoring PVC Drinking Water Mains [PDF]**

[https://ris.utwente.nl/ws/portalfiles/portal/254710229/PVC\\_Inspection\\_Review\\_IEEE\\_IOT\\_final.pdf](https://ris.utwente.nl/ws/portalfiles/portal/254710229/PVC_Inspection_Review_IEEE_IOT_final.pdf)

**GF Piping Systems Prepares to Supply Future Fuel Revolution**

<https://agadir-group.com/gf-piping-systems-prepares-to-supply-future-fuel-revolution/>

**Plastic Pipe and Fittings Association Joins ASPE Affiliate Sponsor Program**

<https://www.phcppros.com/articles/15523-plastic-pipe-and-fittings-association-joins-aspe-affiliate-sponsor-program>

**Work More Productively and Profitably with Uponor Polymer Piping Systems**

<https://www.plumbermag.com/how-to-articles/productivity-pipe-pex-uponor/work-more-productively-and-profitably-with-polymer-piping-systems>

**Staying Current with Plumbing System Changes**

<https://plumbingperspective.com/staying-current-with-plumbing-system-changes>

**Polybutylene Pipe Failures on the Rise**

ExcelPlas has recorded a record number of PB pipe failure in 2022 most due to chlorine degradation resulting in brittle cracks

<https://www.excelplas.com/products-tested/plastic-pipes/>

### **Environmental Stress Cracking of Polyethylene Pipe: Changes in Physical Structure Leading to Failure**

<https://www.sciencedirect.com/science/article/abs/pii/S0032386122004268>

### **Construction-related Failures in Plumbing Pipes**

<https://www.constructionspecifier.com/construction-related-failures-in-plumbing-pipe/>

### **Cracking Of Brass Fittings on PEX Piping in Water Distribution Systems**

<https://www.gruppofrattura.it/ocs/index.php/esis/ECF18/paper/viewFile/6076/1961>

### **Comparative Numerical Studies on the Structural Behaviour of HDPE Buried Pipes Subjected to Extreme Environmental Actions**

<https://www.mdpi.com/1996-1944/15/9/3385/pdf?version=1652082113>

### **Dr. John Scheirs - Expert in Plastic Piping Materials, Fittings, Components and Systems especially Polyethylene, Polypropylene and Polybutylene**

Expert's background includes more than 30 years of experience including catalyst research in support of polyethylene manufacturing, additive stabilization of polymers, interaction of chemicals with plastics, extrusion production of plastic pipe, plastic pipe material technical service and plastic pipe system component testing.

<https://www.excelplas.com/contact-us/>

## **PLASTIC PIPE FAILURE ANALYSIS**

### **Failure Analysis of Plastic Pipes**

If you're looking for an expert witness for your case involving plastic pipe failure analysis, then you can't beat the team at ExcelPlas Consulting. Our team is setting a new standard for excellence in failure analysis of plastic articles but especially plastic pipe. For plastic pipe, this

includes HDPE, PVC & CPVC pipe as well as other plastic piping systems like Hobas GRP pipe, PP-R Pipe, and spoolable composite pipe. When a plastic pipeline fails to perform as intended, our team can determine the root cause (chemical failure, oxidative failure, creep failure, overstress failure, fatigue failure, design failure, etc). We are experts in HDPE water pipe failures, CPVC sprinkler pipe failure, PVC pipe failure analysis and PP-R Oxidation/Degradation investigations.

<https://www.excelplas.com/wp-content/uploads/2020/01/Excelplas-A4-Brochure-4pp-Plastic-Pipe-Testing-NTs.pdf>

### **ExcelPlas Investigating Poly Pipe Failures**

Through failure analysis & forensic chemistry, we help clients improve product performance, increase profits, & resolve product liability claims with plastic pipes and fittings.

We are dedicated to unmatched excellence in failure analysis, investigative chemistry, material testing, and expert witnessing for plastics, polymers and composites.

With over 25 years of investigative experience, the staff at ExcelPlas are uniquely positioned to help clients resolve the most challenging performance and processing issues related to materials and plastic pipes and fittings.

<https://www.excelplas.com/contact-us/>

### **Cautionary Warning: Some PEX Piping is Prone to Development of Cracks Due to Early Oxidation**

ExcelPlas Labs have developed a three-step testing program to detect early failure of **PEX** pipe and their expected service lifetime.

The 3 Step Testing is based on:

- Oxidative Induction Time (OIT) testing to determine the residual level of oxidative stability (i.e. thermal stability)
- Quantitative Additive Analysis (QAA) to determine the type and level of protective antioxidants and stabilizer present.
- Scanning Microscopy on inner surface after bend back to image developing microcracks

Samples of **PEX** pipe just 10 cm long are needed for the analysis. 7 Day turnaround on test reports.

<https://www.excelplas.com/wp-content/uploads/2020/01/Excelplas-A4-Brochure-4pp-Plastic-Pipe-Testing-NTs.pdf>

## MORE POLY PIPE NEWS

### **PPN the Digital News Platform for Communicating to the Global Plastic Pipe Industry**

Send Us Your News!!! PPN Publishes weekly.

<https://www.youtube.com/watch?v=eUKxWbOZY10>

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### **ExcelPlas Labs Pipe Failure Investigations**

ExcelPlas Labs have created a new benchmark in failure analysis of HDPE, PP-R, PB and PEX pipes in addition to PVC & CPVC pipes as well as composite GRP and GRE pipes. When a plastic pipeline fails to perform as intended, our team can determine the root cause of failure (e.g. oxidative failure, chemical failure, creep failure, over-stress failure, fatigue failure, design failure, etc). ExcelPlas are experienced with all plastic piping failure modes and mechanisms including Slow Crack Growth (SCG) Rapid Crack Propagation (RCP), Environmental Stress Crack Resistance (ESCR), Oxidative Stress Cracking (OSC), cyclic fatigue, manufacturing defects, and polymer material problems.

<http://www.excelplas.com/>

### **ExcelPlas Strain Hardening Test (SHT) for HDPE Pipes**

The SHT in accordance with ISO 18488 is a relatively new, but excellent way to obtain a rapid indication of the Stress Crack Growth (SCG) resistance of your piping material. This tensile test performed at 80°C has become in just a few years the new standard for Batch Release Testing (BRT). And not without reason. The test requires only a very small amount of material, the results are very reliable with a very low inter-laboratory scatter and the results are available within a few days, regardless of the PE grade. The SHT is usually performed on resin material but it can also be performed on samples taken directly from pipes or sheets. As accredited lab, EXCELPLAS is happy to discuss the possibilities with you, whether it is for BRT, benchmarking, quality control of your (high performing) PE grade or for polymer compliance/ validation.

<http://www.excelplas.com/>

### **Australia's Plastic Pipe Testing Laboratory**

ExcelPlas Laboratories provides a comprehensive plastic pipe joint testing service and is equipped with a state-of-the-art laboratory to test a range of polymer materials including polyethylene and polypropylene. ExcelPlas can carry out testing on plastic tube and pipe ranging in wall thickness from 3mm to 1200mm. ExcelPlas Laboratories provide a comprehensive service to Industrial & commercial companies, environmental consultants,

Government bodies, and local Authority customers throughout Australia and Asia. All testing is carried out in accordance with ASTM, ISO & WIS methods and is fully accredited to ISO 17025 by NATA.

- Butt Fusion Weld Testing
- Weld Testing
- Testing of Electro-fusion Welds
- Tear on saddle joints
- Crush De-cohesion of Electro-fusion welds
- Polymer & Plastics Identification
- Chemical & Thermal Testing
- Site Audits

<http://www.excelplas.com/>

### **ExcelPlas - the Australian Pipes & Fittings Testing Laboratory**

- Accredited to ISO 17025 by the National Association of Testing Authorities (NATA) Australia, and is Australia's largest laboratory dedicated for the testing of plastic pipes and fittings to various Standards which include Australian, European and International Standards.
- The staff employed at the laboratory have a combined experience of more than 85 years within the plastics industry specifically with manufacturing, quality control and the research and development of plastic piping systems including HDPE, PEX, PP-R, PVC, U-PVC, M-PVC, O-PVC, ABS, GRP, GRE and PB.
- Services provided include conformance testing, compliance testing, batch release testing, root cause analysis for field failures and non-destructive testing of samples.
- <http://www.excelplas.com/>

### **ExcelPlas Lab Specialising in HDPE Pipe Condition Monitoring, Failure Analysis and Testing**

In the event of a HDPE butt weld or electrofusion weld failing during initial testing, or in service, we can conduct investigations to assist in identifying the root cause of the failure.

This service also extends to the premature failure of the pipe or fitting itself.

<http://www.excelplas.com/plastic-pipes>

## **ExcelPlas Pipe Testing is a Leader in the Field of Polyethylene (PE) and High-Density Polyethylene (HDPE) Testing**

ExcelPlas is accredited with the National Association of Testing Authorities (NATA) for butt weld tests, bend and tensile tests, peel decohesion tests on electro fusion sockets and failure mode determination

<http://www.polypipetesting.com.au/butt-fusion-welds/>

## **New UHMWPE Pipe for Tailing Offers Greater Than 4X the Abrasion Resistance of PE100 (Australia wide)**

<http://slurrypipes.com.au/>

## **ExcelPlas Poly Pipe Weld Inspection Lists Top 7 Causes of Weld Failure:**

- Lack of scraping
- Inaccurate scraping
- Contamination from dirt, water, oil or clays
- Lack of Paralell-ness of fusion faces
- Misalignment of surfaces
- Time, temperature and pressure deviations
- Not adhering to cool times

We have extensive experience in inspection of poly pipe welds for assuring welded joint quality. Direct Poly Pipe Inspection ensures that operators are following the proven welding procedure; this reduces the occurrences of operational errors which lead to defects such as inclusions, lack of fusion (LoF), porosity and misalignment.

More information, contact [john@excelplas.com](mailto:john@excelplas.com)

## **Get Your HDPE Pipe Products or Services Noticed – Advertise in Poly Pipe News (PPN) Australia**

<https://www.polypipenews.com.au/advertise/>

**This Newsletter is brought to you by Excelplas Labs, Australia's Largest group of Poly Pipe Testing Labs.**

Pipe Poly News (PPN) is now Australia's most current and comprehensive source of news on Polyethylene pipes and Poly Pipe Welding;

Poly Pipe News is now sent to over 4500 Poly Pipe Industry Members every week.

Any news requests should be sent to [john@excelplas.com](mailto:john@excelplas.com)  
To subscribe, visit <https://www.polypipenews.com.au/subscribe/>

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